



Dart Aerospace Ltd.
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D3573-7**Job Sheet 194656****Part No:** D3573-7**Job Qty:** 8 pcs**Part Name:** Adapter**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 5/7/19**Job Tracking No:****Due Date:** 5/27/19**Created By:** Marie Lajeunesse**Type:** SOLD**Description:****Note:** DWG REV A IPP Rev:A New Issue 07-01-29 JLM**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Bandsaw - 1	8 pcs	5/27/19	5/27/19	0.00	0.08	Bandsaw - 1		DJP 19-05-14
110	HAAS 4 Axis - B4B	8 pcs	5/27/19	5/27/19	0.43	4.26	HAAS - 1 - B4B		DJP 19-05-14
							HAAS - 2 - B4B		
							HAAS - 3 - B4B		
							HAAS - 4 - B4B		
120	QC 2	8 pcs	5/27/19	5/27/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		DJP 19-05-14
							QC 2 - 57		
							QC 2 - 62		



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Container No: S181053**Part:** D3573-7**Job No:** 194656**Serial No/Batch:** S181053**Revision:****Inspector:****Exp Date:****Instructions:** Various STC's**Date:** 05/14/19

130 QC 8	8 pcs	5/27/19	0.00 0.00	QC 2 - 63	
				QC 2 - 8	
				QC 2 - 66	
				QC 2 - 64	
				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	QC 8 - 49
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
140 Handfinish - 1-1 Chemical- B4B	8 pcs	5/27/19	0.00 0.31	Handfinish - 1 - 1 - B4B	
				Handfinish - 1 - 2 - B4B	
				Handfinish - 1 - 3 - B4B	
				Handfinish - 1 - 4 - B4B	
				Handfinish - 1 - 5 - B4B	
				Handfinish - 1 - 6 - B4B	
				Handfinish - 1 - 7 - B4B	
				Handfinish - 1 - 8 - B4B	
				Handfinish - 1 - 9 - B4B	
				Handfinish - 1 - 10 - B4B	19-05-14
				Handfinish - 1 - 11 - B4B	
				Handfinish - 1 - 12 - B4B	
				Handfinish - 1 - 13 - B4B	
				Handfinish - 1 - 14 - B4B	
				Handfinish - 1 - 15 - B4B	
				Handfinish - 1 - 16 - B4B	
				Handfinish - 1 - 17 - B4B	
				Handfinish - 1 - 18 - B4B	
				Handfinish - 1 - 19 - B4B	
				Handfinish - 1 - 20 -	

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

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				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
180 QC 21 - SA	8 pcs	5/27/19	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	21
				QC 21 - SA - 53	9-88
Part Op 100 - Cut blank 3.500" long Descriptions: 110 - (HAAS CNC Vertical Machine), Machine as per Folio FA677 and Dwg D3573 120 - (QC2- Inspect parts off machine FAI/FAIB) 130 - (QC8- Inspect parts - second check) 140 - (Chemical Conversion Coat per QSI005 4.1) 150 - (Grey Sandtex(Ref:4.3.5.6) per QSI005 4.3), START TIME: _____ 160 - (QC3- Inspect Part Finish) 170 - (Identify as per dwg & Stock Location: _____), LOCATION : GA 180 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M6061T6B0.500X02.500	6061-T6 Bar .500 X 2.50	2.3360 ft (.292 ea)	100-Bandsaw - 1	5174839	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Bandsaw - 1	M6061T6B0.500X02.500	2	21	0	
Part Specifications					
Specifications could not be found.					

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DART AEROSPACE LTD		Work Order: 194656
Description: Adapter		Part Number: D3573-7
Inspection Dwg: D3573	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
3.32	+/-0.030	3.316	✓		Ver	
2.75	+/-0.030	2.748	✓		Ver	
0.36	+/-0.030	0.354	✓		Ver	
1.600	+/-0.010	1.597	✓		Ver	
0.48	+/-0.030	0.473	✓		Ver	
2.38	+/-0.030	2.377	✓		Ver	
1.420	+/-0.010	1.419	✓		Ver	
1.813	+/-0.010	1.813	✓		H.G.	
Ø0.209	+0.005/-0.001	Ø0.210	✓		G.P	
Ø0.201	+0.005/-0.001	Ø0.207	✓		G.P	
Ø0.90 x 0.100	+/-0.010	Ø0.9 x .1	✓		Ver	
Ø0.500 x 0.310	+/-0.010	Ø0.5 x .31	✓		Ver	
0.390	+/-0.010	0.395	✓		Mic	
Ø0.385 x 100°	+/-0.010 x 0.5°	Ø0.383 x 100°	✓		Ver	
R0.63	+/-0.030	R0.63	✓		R.G.	
R0.13	+/-0.030	R0.123	✓		R.G.	
R0.02	+/-0.030	R0.02	✓		END MILL	

Measured by: DAS 52 9-89	Audited by: [Signature]	Prototype Approval: N/A
Date: 19/05/13	Date: 19/05/14	Date: N/A

Rev	Date	Change	Revised by	Approved
A	10.04.01	New Issue	KJ [Signature]	[Signature]

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					